

## KST94C-xN – Probe Accelerometer

The Probe Accelerometers of the series KST94C-xN have been designed for the end-of-line vibration monitoring within the production line.

These accelerometers secure a definite vibration coupling and repeatable results in a wide frequency range and come with a long live expectancy.

The end-of line vibration monitoring delivers all information needed for prediction of correct product function. It is an important part of product quality management.

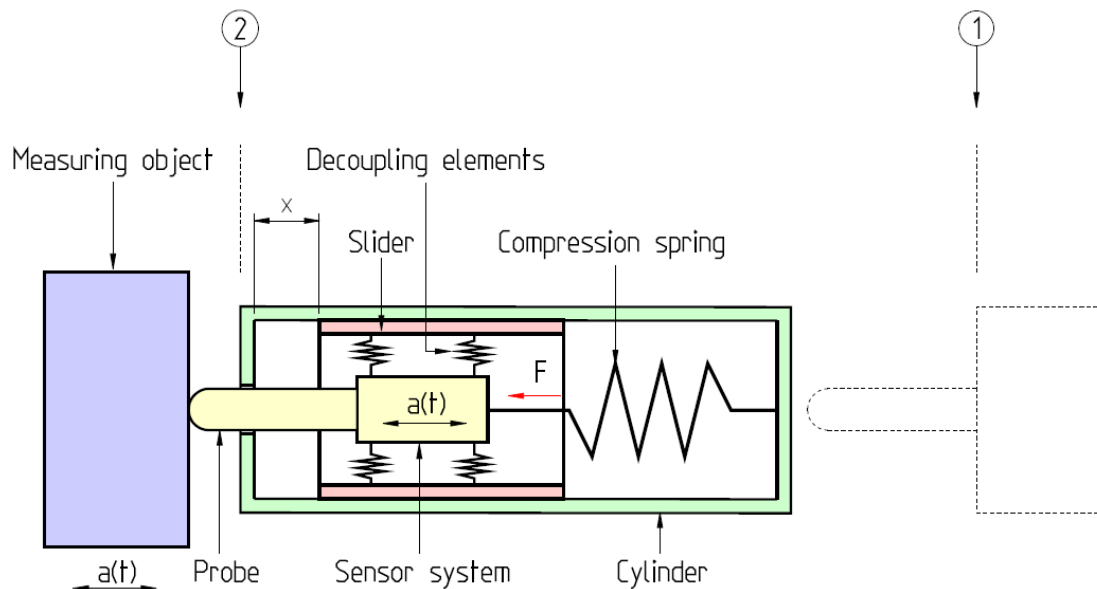
### Mode of Operation

In case of measurement the probe accelerometer is moved in position by a linear guide unit. The product is coupled and the probe moves into the sensor cylinder by the deflection  $x$ .

The probe deflection  $x$  is in the range of 2..4 mm for optimal vibration coupling.

The coupling force is produced by a spring element inside the sensor cylinder  
The sensor name includes the coupling force. Model KST94C-9N comes with a coupling force of 9 N, for example.

The sensor system itself is decoupled from the sensor cylinder by elastic elements to ensure repeatable measurement.



### Mounting Instructions

The cylinder-shaped body of the accelerometer can be clamped in a cylindrical hole  $\varnothing 25$  mm by one or two headless screws DIN 914 M5x8 (included in delivery). The maximum clamping torque of the screws is 1 Nm.

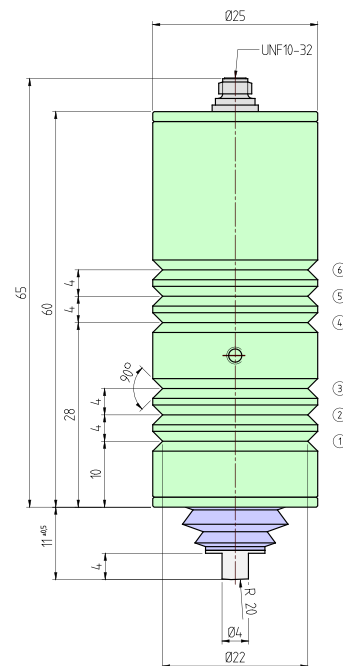
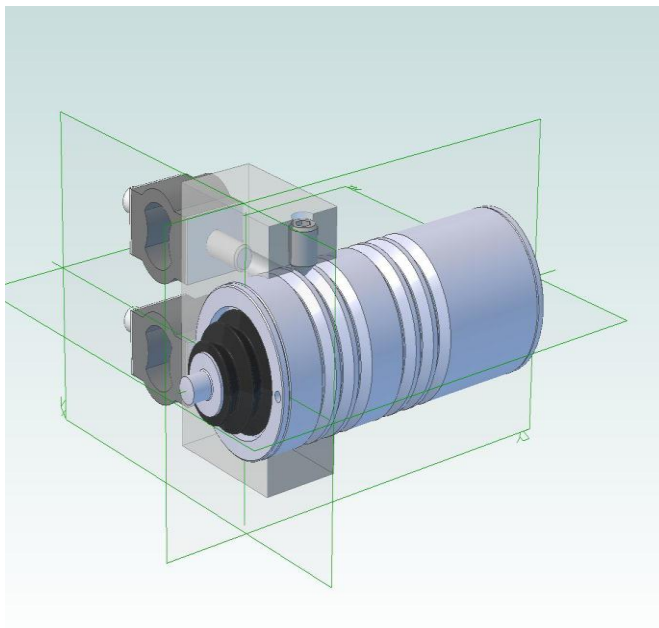
### ATTENTION

A higher clamping torque than 1 Nm can affect correct function or damage the sensor.

In case a higher clamping force is needed use more than one headless screws or half-shell parts to fix the sensor.

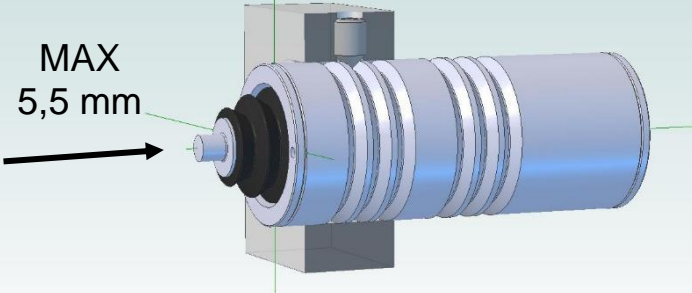
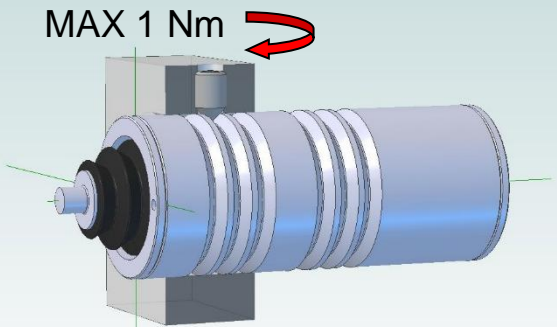
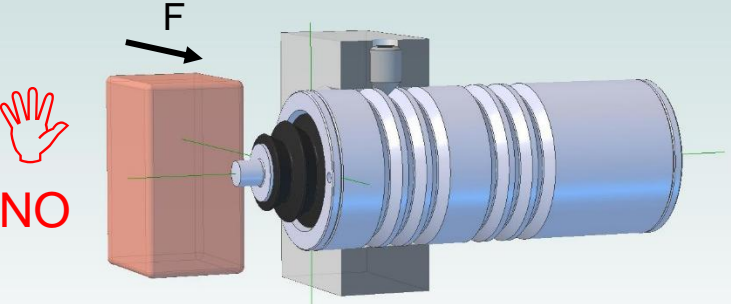
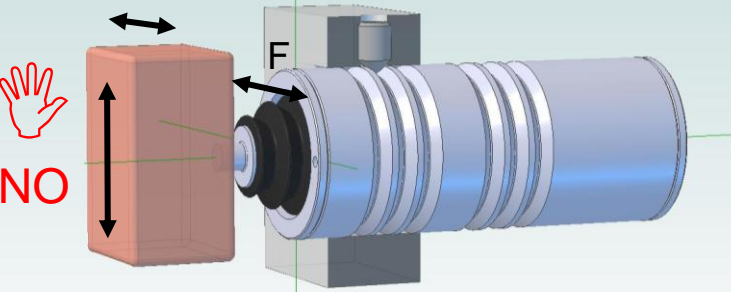
On the sensor body are several notches to adjust the position of the probe related to the test object.  
**In test position the probe must cave in 3 mm  $\pm$  1mm to ensure good coupling**

To protect the sensor from environmental vibration we recommend the use of elastic vibration absorbers for the sensor attachment.



**Important Notes**

To avoid damages take care to the following points:

	<p>The maximum probe deflection should be less than 5,5 mm.</p>
	<p>The maximum clamping torque should be 1 Nm.</p>
	<p>Don't move an object against the probe in lateral direction. Avoid any lateral forces against the probe.</p>
	<p>Don't move the object while it is in contact with the probe. Avoid any lateral forces against the probe.</p>